# **Magnatech International**

## **BW-7-M**

WIRE BOBBIN WINDER



### **FEATURES & BENEFITS**

- Superior quality winding—consistently achieves winding catenary quality to meet or exceed current industry standards
- Constant wire speed up to 520 m (1700 ft)/minute
- Electronic controls with operator interface maximizes convenience and flexibility in establishing and/or changing operating conditions
- Optimized software guarantees operation within the limits of both maximum bobbin RPM and maximum linear wire speed assuring optimum winding quality at maximum productivity
- Supply spool let-offs are separate modular units which assure maximum flexibility in application of letoff system designs
- · Patented wire threading device for higher productivity
- · Optional wire lubrication attachment

**BW-7-M** (with mechanical tensioning system)

### **SPECIFICATIONS**

Bobbin Speed	150 - 2250 RPM			
Bobbin Size (maximum)	Flange: 190 mm (7.5 in)		Traverse: 254 mm (10 in)	
Productivity/Minute (maximum)	520 m (1700 ft)/minute Mechanical Letoff			
Ends/Bandwidth (maximum)	2-24 ends; 0.2-0.38mm (0.008-0.015 in) wire		10 mm (0.400 in) bandwidth	
	Length	Width	Height	Weight
Dimensions with Mechanical Let-off	2160mm (85 in)	1676 mm (66 in)	1880 mm (74 in)	2041 Kg (4500 lbs)



# **BW-7-M**

#### WIRE BOBBIN WINDER

The BW-7-M combines, precisely feeds and winds wire from single end supply spools onto bobbins at equal lengths...a critical requirement in order to obtain quality braiding.

#### **ADDITIONAL FEATURES**

- Operator can input wire diameter, number of ends, bobbin type and total wire length into a
  database and save them in memory as a product for future recall (50 recipes max.)
- Simple electronic operator controls allow for precise adjustment of traverse reversal locations
- Minimal downtime to replace supply spools achieved by treating wires as a band around the metering wheels and providing a patented threading tool system for the operator



**Operator Interface** 

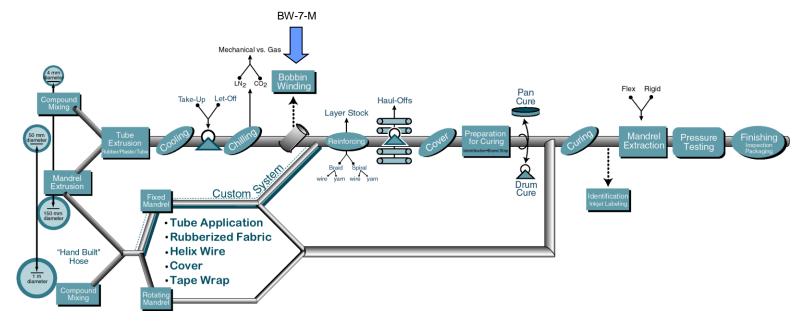


**Operator Screen** 



**Operator Control** 

### THE AUTOMOTIVE, HYDRAULIC AND INDUSTRIAL HOSE MANUFACTURING PROCESS



Magnatech reserves the right to alter the design and specifications of any of its products without prior notice.